

Crystalized Isocyanates & Resin Remover

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ENVIRONMENTAL

- ® Reduced VOC
- Non Flammable
- Non-Combustible
- Non-Hazardous
- Non-Toxic
- None of the Ingredients are listed on (CA PROP 65)
- No SARA 311, 312, 313 Ingredients
- Non HAPs
- ® REACH Compliant

TYPICAL PROPERTIES

Appearance: Clear Amber Liquid

Flash Point: 94.45 °C or 202 °F

(Pensky-Martens closed cup)

Odor: Mild

pH 9.80 - 10.80

(50% solution in water

@ 68°F)

Vapor Pressure: ≤ 0.02 - 0.04 mmHg

(components) @ 20 °C (68 °F)

Initial boiling point/

boiling range (@ 760 385 - 485 °F

[mm Hg])

Ideal Operating Temp 77 - 140 °F

(°F)

Ideal Operating Full Strength

Concentration

Specific Gravity @

0.980 - 0.985

(68°F)

Weight/Gal. (lbs. /gal.) 8.20

VOC Content: 6.77 lbs./gal or (ASTM D-2369, 811 grams/liter

Method 24)

HMIS Rating: Health = 2

Fire = I Reactivity = 0

Recycling Parameters:

(Vacuum Distillation) 300°F

@ 27 [mm Hg] Pressure

Product # 02-W409589

CIRR D BOND™ is an Environmentally sensible, Low Temperature Immersion Cleaner.

It removes recently hardened and cured build-up of polymers and resins from Spray Foam Equipment, Spray Guns, Pump Packaging, Heat Exchangers, Mixing Heads, Troughs, Conveyor Parts, Side Walls, Rollers, Foam & Resin Cutting Devices, and Injection Molds.



Features & Benefits

Replaces NMP, Acetone, MEK, Methylene Chloride, PM Acetate, etc.

It effectively removes

- ~ Recently Cured Isocyanates (A)
- ~ MDI and TDI Esters and Ethers
- ~ Residual of Cured Polyurethane
- ~ Cured Reactive Hot Melt, Polyurethane Adhesives
- ~ Resins and Fiberglass (Polyester, Vinylester, Epoxy, Polyamide, Orthophthalic, Isophthalic, and Dicyclopentadiene)
- ~ Adhesives from roll coating and dispensing equipment, as well as other industrial adhesives
- ~ Layers such as High & Low Solid Aliphatic, Waterborne Epoxy Primers, Polyurethane, Acrylic, Varnishes, and Alkyl Enamel Coatings

Application

Use CIRR D BOND™ Full Strength (Do NOT add water) at room temperature OR heated to a maximum of 140 °F in a well-ventilated area. When heated, a faster polymer and resin removal result is obtained. The use of an ultrasonic Immersion tank will enhance the loosening performance. Mechanical filtering of larger particles using a metal mesh filter or cheesecloth will help extend the life of the product. Must have proper ventilation system mechanical exhaust in place.

CIRR D BOND™ is NOT intended for flushing or re-circulating the product throughout the spray foam equipment, including hoses.

To remove recently hardened Isocyanate (Part A) from the hoses, *FLUSH* with SURF X FLUSH ™ 2000 first, followed with a FINAL *FLUSH* of NZD ISO FLUSH™.

For hand wipe applications, use CIRR D BOND™ GO GREEN™ Wipes.



RECOMMENDED MATERIALS TO USE FOR: O-Rings, Gaskets, Hoses and Pump Packaging

* Butyl Rubber * Kalrez

* Buna-S * Fluorosilicone Rubber

* Nylon 101 * Halar

* Ryton

MATERIAL TO AVOID

* Durel * PVC * Polysulfone

* Kynar * Buna-N * Ultem

* Lucite * Hypalon * Valox

PACKAGING & STORAGE

HDPE UN Rated

1 Gallon EasyPour Jugs 5 Gallon Pails 55 Gallon Steel Drums (closed cap) **GO GREEN™ Wipes** in an "Easy Carry Bucket" (90 / 12 " x 12" Polypropylene Saturated Wipes)

Freight easily shipped via local carriers ground or LTL.

This product should be kept in its original container above freezing and less than 100 °F.

Store drums in a dry area.

SAFETY & HANDLING PRECAUTIONS

Refer to SDS for additional safe handling & disposal

Direct contact of CIRR D BOND™ Crystalized Isocyanates & Resin Remover will cause a skin irritation or serious eye irritation. It is important to utilize recommended gloves (Use Natural Rubber Gloves when handling this product), safety goggles and other suitable protective clothing your company recommends. Harmful if inhaled or swallowed. Use product with adequate ventilation. Do Not take internally. Keep out of reach of children; If splashed in eyes or on skin, wash off with plenty of water. If swallowed remove from exposure area Never give anything by mouth to an unconscious person Get medical advice/attention. Refer to SDS Section 4 First Aid Measures

DISPOSAL

Refer to SDS for additional safe handling & disposal

The spent material should not be disposed of in any sewerage system. Solutions containing hazardous or non-hazardous coatings and other soils should be handled and treated according to Federal, State and Local Environmental Laws. Discharge your waste and rinse water according to Federal, State and Local Regulations.





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